

IMPORTANT!! PLEASE READ ENTIRE INSTRUCTION SHEET BEFORE ASSEMBLY!!

Step 1: Identify all parts packed in carton against the parts list. Remove all protective materials. Place parts on a non-abrasive surface to avoid scratching. If you are missing any parts or are unsure as how to proceed with the assembly, call our Customer Service Center at 1-800-416-3511. **Do not attempt assembly if any parts are missing or damaged.**

Step 2: Place the swivel base (with rocker assembly) on a flat, solid surface. Make sure the rocker assembly is positioned all the way into the base. It may have shifted or vibrated out during shipment.

Step 3: **Important: We recommend 2 people work together to assemble the chair.** Note the arrow labels on the "U" bar and the rocker assembly. The rocker plate is in a horseshoe shape. Point the open end of the horseshoe away from you. Arrows on the rocker assembly should be pointing towards you. Set the chair frame on the rocker assembly with front of the seat towards you and the arrows onto the "U" bar pointing towards you. (See diagram). This is very important for a safe, balanced rocking motion. **If chair frame has been properly positioned on the rocker assembly, all arrows on the "U" bar and rocker assembly will be pointing in the same direction.**

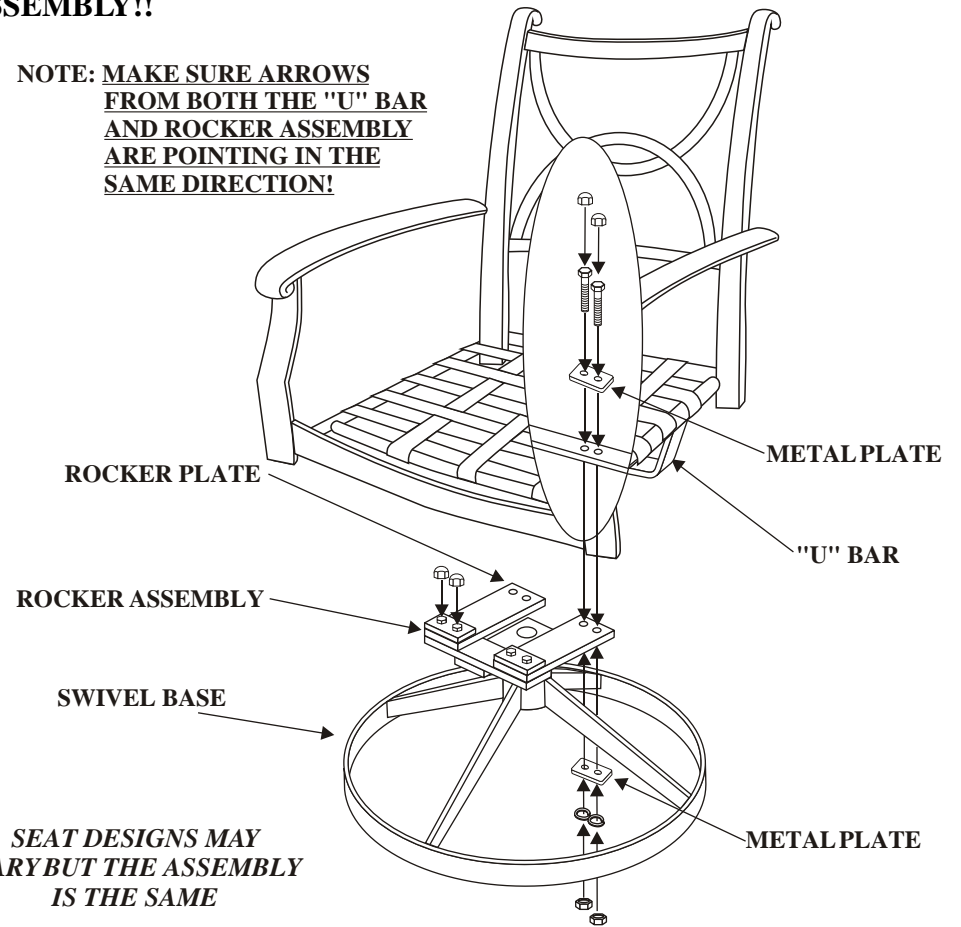
Step 4: **Critical Step:** The four metal plates must be installed in the proper location. Read this step and carefully examine the diagram. Place a metal plate on the topside of the "U" bar, aligning the holes in the metal plate with the holes in the "U" bar. Guide the bolts through the holes in the metal plate, through the holes in the "U" bar, through the holes in the rocker plate and then, most importantly, through another metal plate which must be placed directly beneath the rocker plate (See diagram). Add a spring washer and a nut to each bolt. **Hand tighten nuts 3-4 revolutions only.** Repeat the same procedure on the other side.





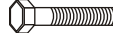
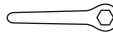



CAUTION: Failure to place metal plates under the rocker plates and above the "U" bar exactly as shown in diagram will cause the bolt heads and nuts to damage the structure of the rocker plates and the "U" bar. Damage due to improper assembly could cause injury and may void your warranty.

Step 5: Tighten all nuts and bolts with the hex wrenches provided. **Do not over tighten.** Remove arrow labels from "U" bar and rocker assembly. Cover bolts with PVC bolt covers

Step 6: Your chair should be ready for use. If your chair is not rocking properly, double-check your assembly procedure, especially Step 3. If the chair rocks too far forward to or is difficult to rock backwards, you have probably installed the chair frame backwards on the rocker assembly. If you need further assistance, please call our Customer Service Center at 1-800-416-3511.

NOTE: MAKE SURE ARROWS FROM BOTH THE "U" BAR AND ROCKER ASSEMBLY ARE POINTING IN THE SAME DIRECTION!



PARTS LIST	DESCRIPTION	QTY./PCS	PARTS LIST	DESCRIPTION	QTY./PCS
	CHAIR FRAME	1		NUT	4
	SWIVEL BASE & ROCKER ASSEMBLY	1		HEX WRENCH-1	1
	BOLT	4		HEX WRENCH-2	1
	METAL PLATE	4		PVC BOLT COVER	8
	SPRING WASHER	4	MODEL # 50-1831;R		